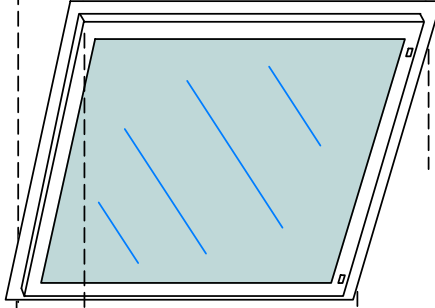
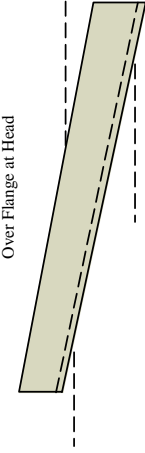


# Sure Flash - Method B

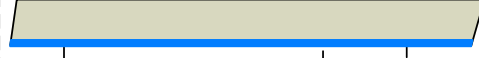
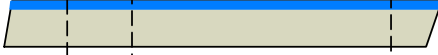
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Adhesive Widths from 1" to 3"

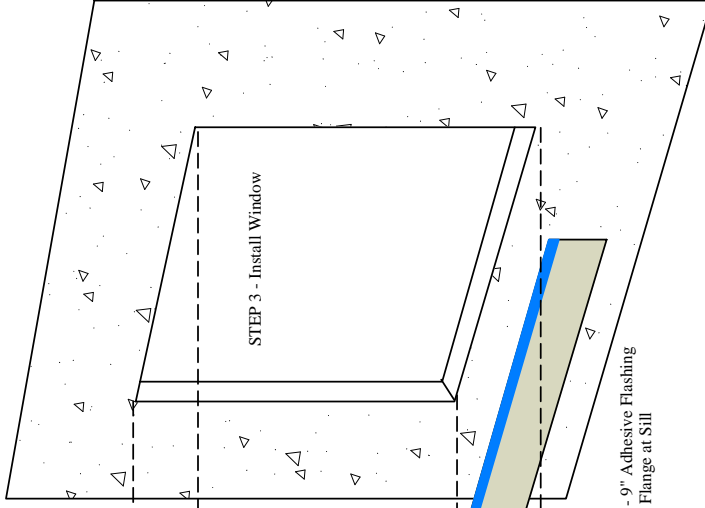
STEP 4 - 9" Adhesive Flashing -  
Over Flange at Head



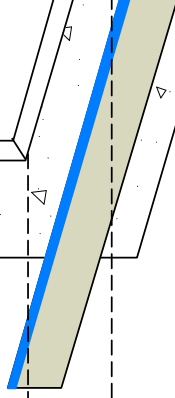
STEP 1 - 9" Adhesive Flashing -  
Inside Flange at Jambs



STEP 3 - Install Window



STEP 2 - 9" Adhesive Flashing  
Inside Flange at Sill



220910 - 9" Adhesive Flashing with 1" Adhesive  
220915 - 9" Adhesive Flashing with 1 1/2" Adhesive  
or  
220930 - 9" Adhesive Flashing with 3" Adhesive



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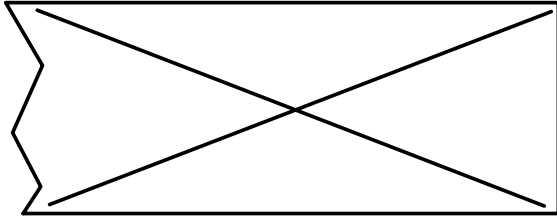


**Sure Flash Systems - Method B**

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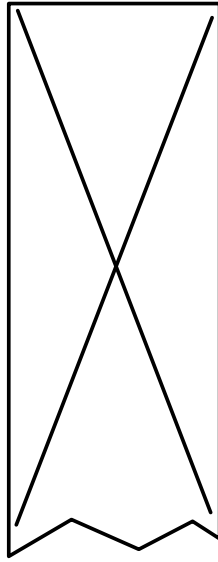
**Method B - Head Cross Section**

1. Window profile
2. 9" Adhesive Flashing
3. Drip Cap
4. 2" SF Mesh Tape

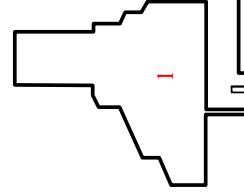


**Method B - Jamb Cross Section**

1. Window profile
2. 9" Adhesive Flashing



2

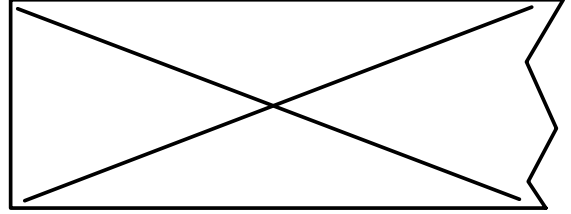


1

2

**Method B - Sill Cross Section**

1. Window profile
2. 9" Adhesive Flashing



1

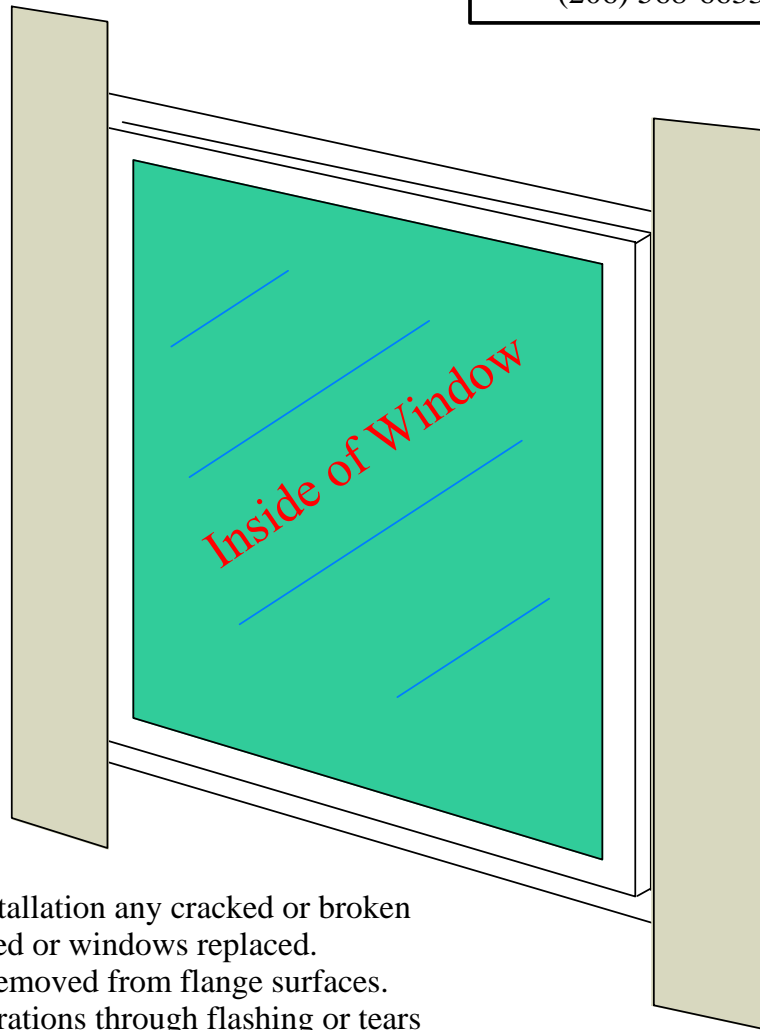
2. 9" Adhesive Flashing

# Sure Flash - Method B Page 1 of 4

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- + Prior to window installation any cracked or broken flanges must be repaired or windows replaced.
- + All labels must be removed from flange surfaces.
- + Elongation of penetrations through flashing or tears in flashing must be sealed with caulk or tape.
- + Fasteners for WRB should be sparingly placed around perimeter of flashing.
- + Adhesives may require from 7 to 10 days to fully cure.
- + Flange fasteners that are removed or reset must first be sealed with caulk.
- + Flashing materials at each side of a window should be a single piece and not spliced together to form a longer section, any section of flashing that has imperfections or damage should be discarded.
- + Adhesives are pressure sensitive and must be compressed into position with blunt instrument such as the end of a retracted utility knife AND roller. Confirm acrylic adhesive adheres to all flange surfaces.

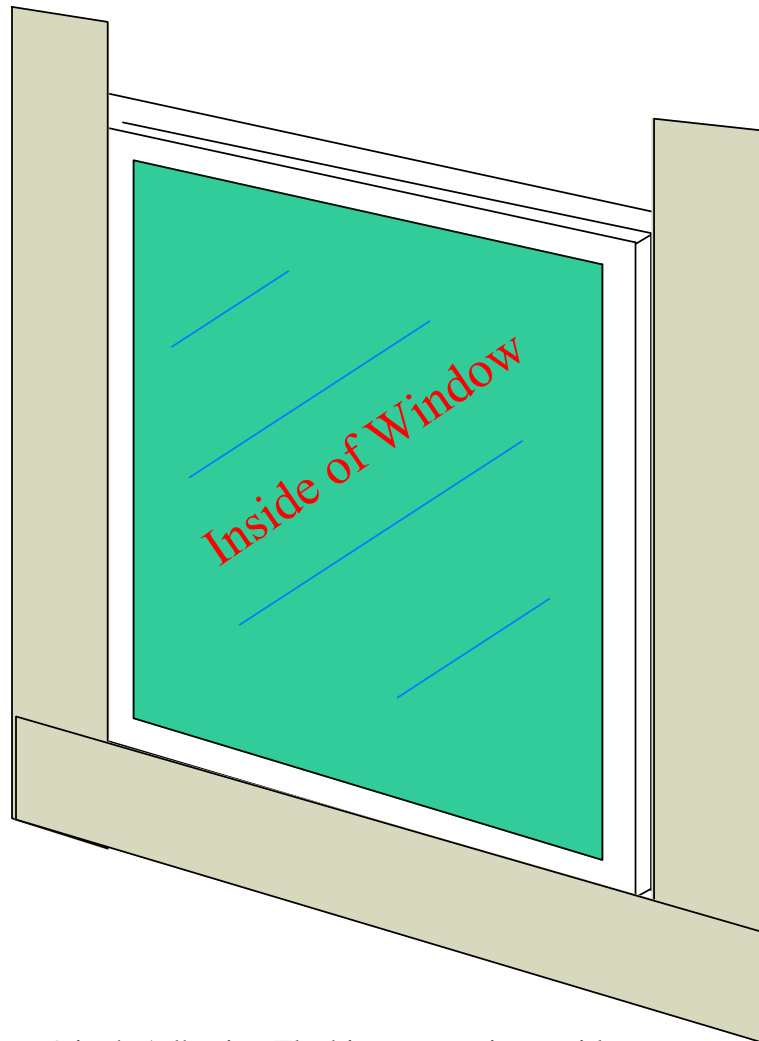
1. Place window up on installation stand prior to installation of flashing in this step or if window manufacture allows lay window on floor.
2. Make sure that flange is clean, dry and free of paper labeling. Trim away any excess plastic at corner welds.

*Sure Flash - Method B Page 2 of 4*

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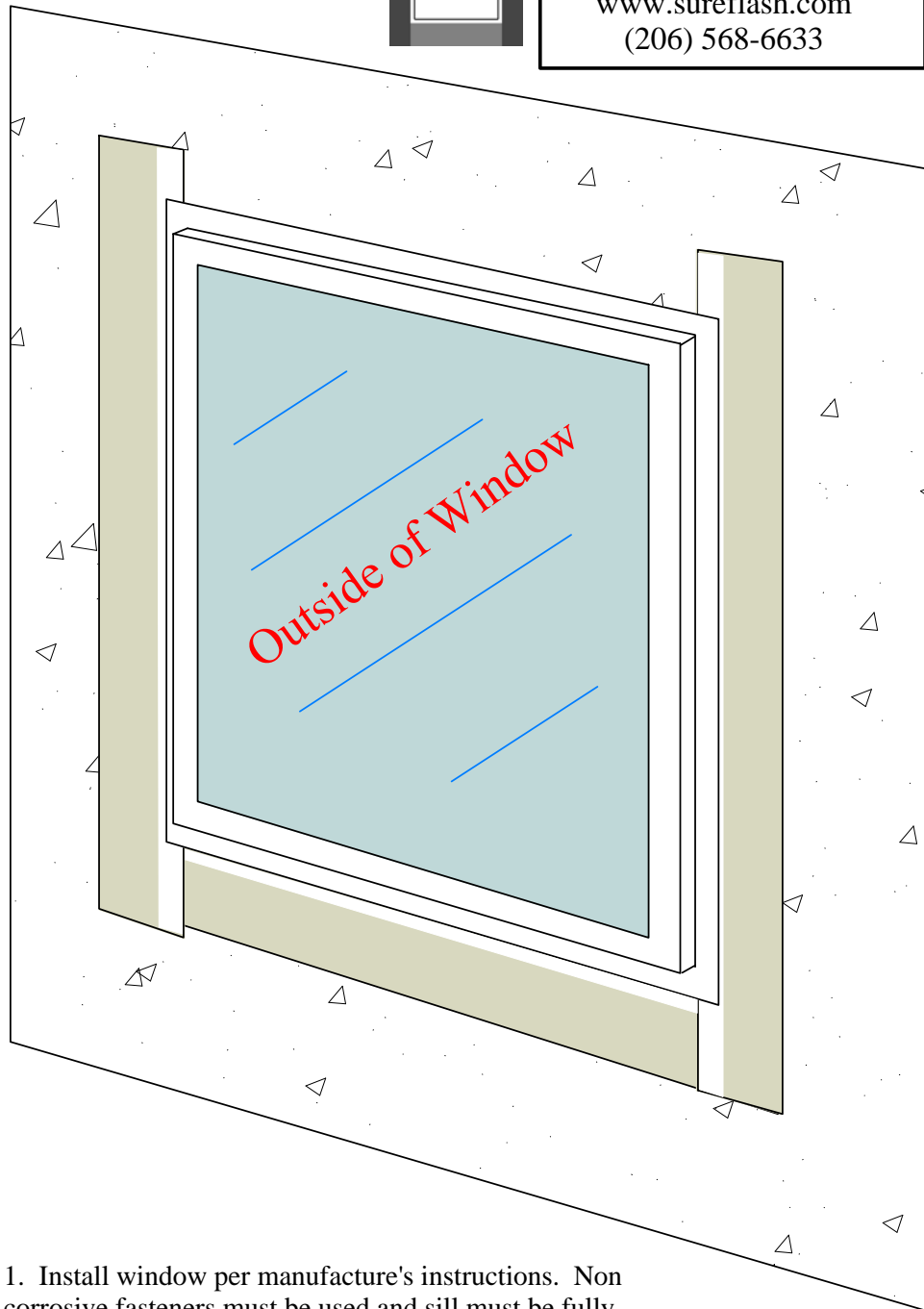


1. Place 9 inch Adhesive Flashing across inner side of flange at sill of window. Touch adhesive at one end and then stretch across touching adhesive to flange on the other side. With light pressure compress adhesive to flange and then compress with firm pressure across full length. Extend past flange by 9 inches on each side of the window.

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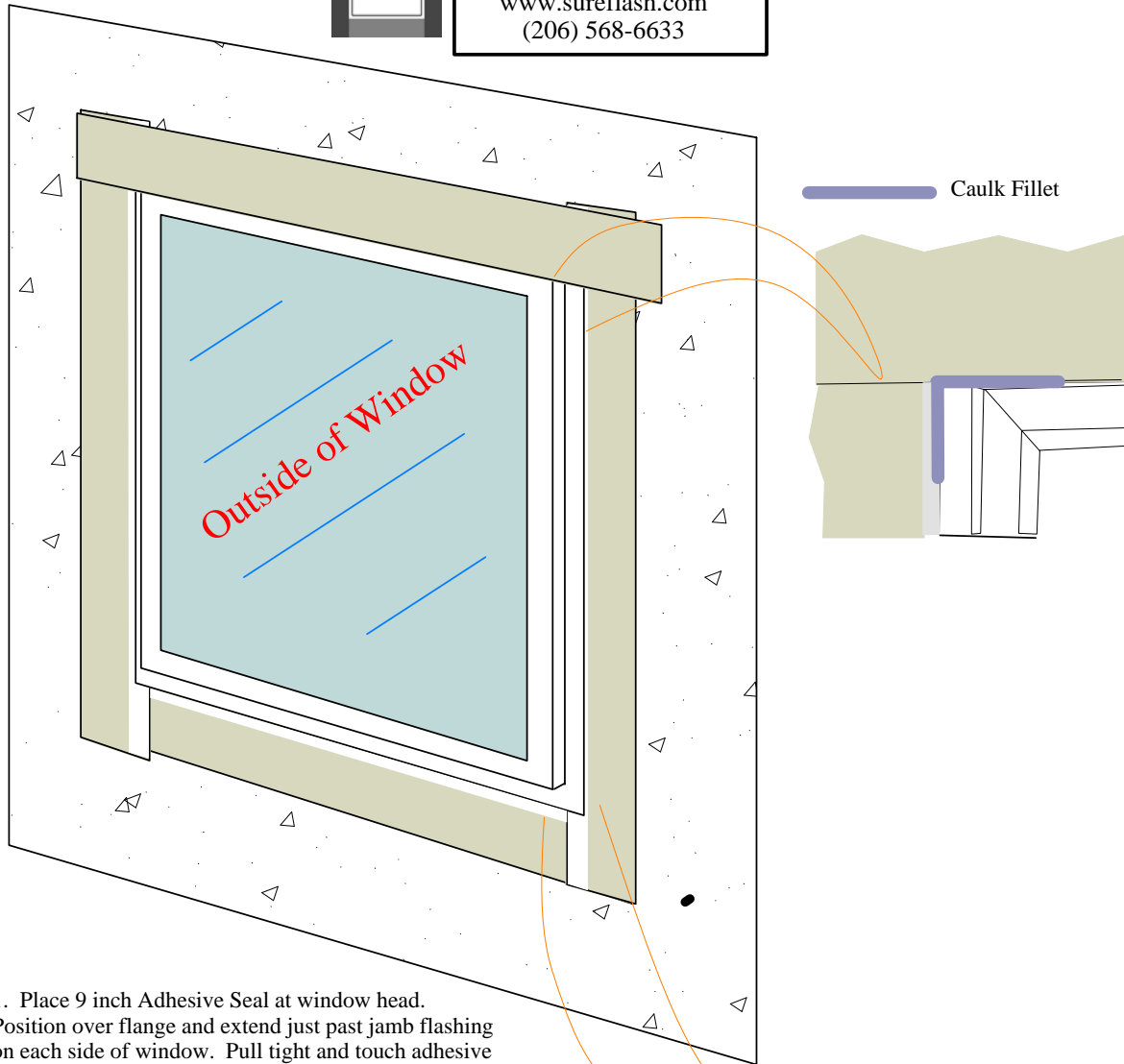


1. Install window per manufacture's instructions. Non corrosive fasteners must be used and sill must be fully compressed into adhesive of flashing. Fasten window per manufacturer.
2. Make sure window flange and flashing are clean and free of moisture and frost.

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1. Place 9 inch Adhesive Seal at window head. Position over flange and extend just past jamb flashing on each side of window. Pull tight and touch adhesive down on opposite side of window. Compress adhesive lightly full length and then fully compress with blunt tool (back of utility knife). Fasten through head Adhesive Flashing and Mesh Tape at window corner. Windows that do not require fasteners in flange at head may have flashing applied before installation on wall.
2. At each corner place small 1/8" fillet of polyurethane caulk at contact point of flange extension and window flange for a distance of 2" in each direction. Caulk may be applied on inside of flange prior to window installation.
3. A sloped drip cap is to be installed above window by sider. Drip cap is to extend full width of window with end dams at both ends.
4. At exterior lap weather resistive barrier under flashing at sill and jambs and over flashing at head. Staples or fasteners for flashing and WRB should be placed only at perimeter of flashing. See FPI web site for details on WRB interface.

